

<u>BB-70</u> Shriram Polytech Flex PVC Compound

General Information				
Material Status	Commercially Active			
Features	Non-Toxic, Blue Tinge Colored, Transparent PVC Compound			
Application	Bottle Grade Application & Veterinary Tube			
Forms	• Pellets			
Processing Method	Injection Molding			

Test Results

Physical	Test Method	Specification	Unit
Specific Gravity	ASTM D 792	1.28-1.36	-
Mechanical	Test Method	Specification	Unit
Tensile Strength at Break	IS-10810	>=400	kg/cm ²
Thermal Stability	Test Method	Specification	Unit
Thermal Stability at 200 °C	IS-5831	>=25	Minutes
Processing Information			
Temperature Range		160-180	°C

For better results pre-drying of granules is recommended @ 75±5°C for approximately 15 minutes.

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